
SECTION 5
SPECIFICATIONS

SECTION 011100 - SUMMARY OF WORK

PART 1 - GENERAL

1.1 LOCATION OF THE PROJECT

- A. The project is located in the Berlin Township, Delaware County, Ohio.

1.2 PROJECT DESCRIPTION

- A. The project consists of a sanitary force main and appurtenances and a sanitary pump station and appurtenances.

1.3 SPECIFICATIONS

- A. In general, these Specifications describe the work to be performed by the various trades, other than work specifically excluded. It shall be the responsibility of the Contractor and Subcontractors to perform all work incidental to their trade, whether or not specific mention is made of each item, unless such incidentals are included under another Item.
- B. It is advised that the Contractor and all Subcontractors familiarize themselves with the contents of the complete Specifications, particularly for the trades preceding, following, related or adjacent to their work.

1.4 DRAWING SCHEDULE

- A. The work to be done under this Contract is shown in the contract drawings/plans, sheets 1 to 10.

END OF SECTION 011100

SECTION 011419 – USE OF SITE

PART 1 - GENERAL

1.1 GENERAL

- A. The Contractor will be allowed the use of as much of the site designated for the improvements as is necessary for his operation.

1.2 USE OF STREETS

- A. During the progress of the work, the Contractor shall make ample provisions for both vehicle and pedestrian traffic on any public street and shall indemnify and save harmless the Owner from any expense whatsoever due to their operations over said streets. The Contractor shall also provide free access to all the fire hydrants, water, and gas valves located along the line of his work. Gutters and waterways must be kept open or other provisions made for the removal of storm water. Street intersections may be blocked only one-half at a time, and the Contractor shall lay and maintain temporary driveways, bridges and crossings, such as in the opinion of the Engineer are necessary to reasonably accommodate the public.
- B. In the event of the Contractor's failure to comply with these provisions, the Owner may cause the same to be done, and may deduct the cost of such work from any monies due the Contractor under this Agreement, but the performance of such work by the Owner at its instance shall serve in no way to release the Contractor from his general or particular liability for the safety of the public or the work.
- C. The Contractor shall repair at no cost to the Owner, all existing roads, parking areas, grassed areas that are damaged due to the execution of his work. The Contractor shall remove daily all mud, soil and debris that may be tracked onto existing streets, drives, or walks by his equipment or that of subcontractors or suppliers.

1.3 CLOSING STREETS TO TRAFFIC

The Contractor may, with the approval of the Engineer, close streets, or parts of streets, to vehicular traffic. The streets are to remain closed as long as the construction work or the condition of the finished work requires or as determined by the Engineer. The Engineer shall be the judge of how many streets or parts of streets it is necessary for the Contractor to close at any time, and may refuse to permit the closing of additional streets to traffic until the majority of the work on the closed streets is completed and they are opened to traffic.

1.4 RIGHTS-OF-WAY

- A. Whenever it is required to perform work within the limits of public or private property or in rights-of-way, such work shall be done in conformity with all agreements between the Owner and the owners of such. Care shall be taken to avoid injury to the premises entered, which premises shall be left in a neat and orderly condition by the removal of rubbish and the grading of surplus materials, and the restoration of said public or private property to the same general conditions as pertained at the time of entry for work to be performed under this contract.
- B. The Contractor shall not (except after consent from the proper parties) enter or occupy with men, tools or equipment, any land outside the rights-of-way or property of the Owner.
- C. When the Contractor performs construction within 10 ft. of a right-of-way or easement line, he shall place tall stakes properly identified at points of change in width or direction of the right-of-way or easement line and at points along the line so that at least two stakes can be seen distinctly from any point on the line.

1.5 EASEMENTS

- A. Where the work is to be constructed upon easements, such easements will be secured by the Owner without cost to the Contractor. The Contractor shall not enter upon or occupy any private property outside of the limits of the easements furnished.
- B. Care shall be taken to avoid injury to the premises entered, which premises shall be left in a neat and orderly condition by the removal of rubbish and the grading of surplus materials, and the restoration of said public or private property to the same general conditions as pertained at the time of entry for work to be performed under this contract.

1.6 PROTECTING EXISTING BUILDINGS, STRUCTURES AND ROADWAYS

- A. The Contractor shall, at his own expense, shore up and protect any buildings, roadways, utilities or other public or private structures which may be encountered or endangered in the prosecution of the work, and that may not be otherwise provided for, and he shall repair and make good any damages caused to any such property by reason of his operations. All existing fences removed due to the prosecution of the work shall be replaced by the Contractor. No extra payment will be made for said work or material, but the cost of this work must be included in the price stipulated for the work to be done under this contract.

1.7 SITE FACILITIES

- A. The Contractor shall furnish and place sufficient quantities of portable toilet facilities at locations convenient for use by the Contractor's personnel, Subcontractors, the Engineer, and the Owner.

1.8 RESTORATION

- A. On all contract items that require and include surface restoration including repairs to driveways and roads outside trench limits, an amount equal to 10% of the unit price bid for sewer and/or waterline items will be considered the value of this work.
- B. As work is completed, the payment for each contract item will be reduced by the 10% until full performance of all contract requirements.
- C. Partial release of the 10% restoration money may be made by the Engineer commensurate with his determination of the value of said work.
- D. If, in the opinion of the Engineer, the value of the restoration exceeds 10% of the contract line item, he may require a greater amount to be held but not in excess of 25%.
- E. The amount held for restoration shall not be considered retainage of completed work but rather the value of work not yet performed and therefore not eligible for payment.
- F. On lump sum items or contracts, the value of the restoration work will be determined by the approved schedule of values submitted by the Contractor.

END OF SECTION 011419

SECTION 012100 - ALLOWANCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes administrative and procedural requirements governing allowances.
 - 1. Selected materials and equipment are specified in the Contract Documents by allowances. In some cases, these allowances include installation. Allowances have been established in lieu of additional requirements and to defer selection of actual materials and equipment to a later date when additional information is available for evaluation. If necessary, additional requirements will be issued by Change Order.
- B. Types of allowances include the following:
 - 1. Lump-sum allowances.
 - 2. Unit-cost allowances.
 - 3. Contingency allowances.
 - 4. Inspection and testing allowances.
- C. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 1 Section "Modification Procedures" specifies procedures for submitting and handling Change Orders.
 - 2. Division 1 Section "Quality Control Services" specifies procedures governing the use of allowances for inspection and testing.

1.3 SELECTION AND PURCHASE

- A. At the earliest practical date after award of the Contract, advise the Architect of the date when the final selection and purchase of each product or system described by an allowance must be completed to avoid delaying the Work.
- B. At the Architect's request, obtain proposals for each allowance for use in making final selections. Include recommendations that are relevant to performing the Work.
- C. Purchase products and systems selected by the Architect from the designated supplier.

1.4 SUBMITTALS

- A. Submit proposals for purchase of products or systems included in allowances, in the form specified for Change Orders.
- B. Submit invoices or delivery slips to show the actual quantities of materials delivered to the site for use in fulfillment of each allowance.

1.5 CONTINGENCY ALLOWANCES

- A. Use the contingency allowance only as directed for the Owner's purposes and only by Change Orders that indicate amounts to be charged to the allowance.
- B. The Contractor's related costs for products and equipment ordered by the Owner under the contingency allowance are not part of the Contract Sum. These costs include delivery, installation, taxes, insurance, equipment rental, and similar costs.
- C. Change Orders authorizing use of funds from the contingency allowance will include Contractor's related costs and reasonable overhead and profit margins.
- D. At Project closeout, credit unused amounts remaining in the contingency allowance to the Owner by Change Order.

1.6 INSPECTION AND TESTING ALLOWANCES

- A. Inspection and testing allowances include the cost of engaging the inspection or testing agencies, the actual inspections and tests, and reporting the results.
- B. The allowance does not include incidental labor required to assist the testing agency or costs for retesting upon failure of previous tests and inspections.
- C. Costs of services not required by the Contract Documents are not included in the allowance.
- D. At Project closeout, credit unused amounts remaining in the inspection and testing allowance to Owner by Change Order.

1.7 UNUSED MATERIALS

- A. Return unused materials to the manufacturer or supplier for credit to the Owner, after installation has been completed and accepted.
 - 1. When requested by the Architect, prepare unused material for storage by Owner where it is not economically practical to return the material for credit. When directed by the Architect, deliver unused material to the Owner's storage space. Otherwise, disposal of unused material is the Contractor's responsibility.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine products covered by an allowance promptly upon delivery for damage or defects.

3.2 PREPARATION

- A. Coordinate materials and their installation for each allowance with related materials and installations to ensure that each allowance item is completely integrated and interfaced with related work.

3.3 SCHEDULE OF ALLOWANCES

- A. Allowance No. 1: Contingency Allowance

END OF SECTION 012100

SECTION 013119 - PROJECT MEETINGS

PART 1 - GENERAL

1.1 PRECONSTRUCTION MEETING

- A. Prior to the Contractor beginning any work on the project, the Owner will schedule and hold a preconstruction meeting to discuss all aspects of the contract work.
- B. The Contractor shall be present and be prepared to comment in detail on all aspects of his work.
- C. The Contractor shall bring to the preconstruction meeting a proposed construction progress schedule, erosion control plan, quality control program, concrete mix designs, asphalt mix designs (JMF), etc. Approval of each by the Engineer is required prior to the start of any work.
- D. Included in the construction progress schedule shall be an implementation sequence of the proposed erosion control efforts required by the contract.

END OF SECTION 013119

SECTION 013216 – CONSTRUCTION PROGRESS SCHEDULE

PART 1 - GENERAL

1.1 PROGRESS SCHEDULE

- A. Immediately after signing the Contract, the General Construction Contractor shall prepare a graphic progress schedule, indicating the work to be executed during each month and the rate of expected progress to secure completion on the agreed-upon completion date. The progress schedule shall be approved by the Engineer and Owner prior to starting work on the site. Copies of such graphic progress charts, upon which has been indicated the actual progress, shall be furnished to the Engineer with each requisition for payment.

This progress schedule must follow these general time frames (may vary with project):

1. Chip seal, paving fabric and/or the leveling course must start within 7 calendar days from the date of milling.
 2. Casting adjustments and/or curb replacements must start within 7 calendar days from the completion of the chip seal, intermediate course and/or fabric.
 3. Surface course asphalt concrete must begin installation within 7 calendar days from the completion of the casting adjustments and/or curb replacement.
 4. Traffic paint, temporary or permanent must be installed within a time period as deemed adequate and desirable for each location.
- B. Should the rate of progress fall materially behind the scheduled rate of progress, and unless the delay is authorized by the Engineer, each offending Contractor shall furnish additional labor, work overtime, or take other necessary means required for completion of the work on the scheduled date. No additional compensation beyond the set Contract price shall be paid for action taken or overtime expense incurred in maintaining scheduled progress.

END OF SECTION 013216

SECTION 013223.02 – SURVEY AND LAYOUT DATA

PART 1 - GENERAL

1.1 REFERENCE POINTS AND STAKING

- A. The Owner shall provide engineering surveys for construction to establish reference points which, in his judgment, are necessary to enable the Contractor to proceed with the work. The Contractor shall be responsible for surveying and laying out the work and shall protect and preserve the established reference points and shall make no changes or relocations without the prior written approval of the Engineer. He shall report to the Engineer whenever any reference point is lost or destroyed or requires relocation because of necessary changes in grades or locations. The Contractor shall replace and accurately relocate all reference points so lost, destroyed or moved.

1.2 LAYOUT OF WORK

- A. The Contractor shall lay out his work and be responsible for correct locations, elevations and dimensions of all work executed by him under this Contract. The Contractor must exercise proper precautions to verify the figures shown on the Drawings before laying out the work and will be held responsible for any error resulting from his failure to exercise such precaution. The Contractor shall employ a competent surveyor to establish lines and grades to insure the new construction aligns with any existing work.

END OF SECTION 013223.02

SECTION 013323 - SHOP DRAWINGS, PRODUCT DATA AND SAMPLES

PART 1 - GENERAL

1.1 GENERAL

- A. The Contractor shall submit detailed drawings, acceptable catalog data, specifications and material certifications for all equipment and materials specified or required for the proper completion of the work.
- B. The intent of these items is to demonstrate compliance with the design concept of the work and to provide the detailed information necessary for the fabrication, assembly and installation of the work specified. It is not intended that every detail of all parts of manufactured equipment be submitted, however sufficient detail will be required to ascertain compliance with the specifications and establish the quality of the equipment proposed.

Shop Drawings shall be sufficiently clear and complete to enable the Engineer/Architect and Owner to determine that items proposed to be furnished conform to the specifications and that items delivered to the site are actually those that have been reviewed.

- C. It is emphasized that the Engineer/Architect's review of Contractor's submitted data is for general conformance to the contract drawings and specifications but subject to the detailed requirements of drawings and specifications. Although the Engineer/Architect may review submitted data in detail, such review is an effort to discover errors and omissions in Contractor's drawings. The Engineer/Architect's review shall in no way relieve the Contractor of his obligation to properly coordinate the work and to Engineer/Architect the details of the work in such manner that the purposes and intent of the contract will be achieved. Such review by the Engineer/Architect shall not be construed as placing on him or on the Owner any responsibility for the accuracy and for proper fit, functioning or performance of any phase of the work included in the contract.
- D. Shop Drawings shall be submitted in proper sequence and with due regard to the time required for checking, transmittal and review so as to cause no delay in the work. The Contractor's failure to transmit appropriate submittals to the Engineer/Architect sufficiently in advance of the work shall not be grounds for time extension.
- E. The Contractor shall submit Shop Drawings for all fabricated work and for all manufactured items required to be furnished in the Contract in accordance with the General Provisions and as specified herein. Shop Drawings shall be submitted in sufficient time to allow at least twenty-one (21) calendar days after receipt of the Shop Drawings from the Contractor for checking and processing by the Engineer/Architect.
- F. It is the responsibility of each Prime Contractor to furnish to all other Prime Contractors and especially the General Construction Contractor reviewed Shop Drawings for guidance in interfacing the various trades; i.e., sleeves, inserts, anchor bolts, terminations, and space requirements.

- G. No work shall be performed requiring Shop Drawings until same have been reviewed by Engineer/Architect.
- H. Accepted and reviewed Shop Drawings shall not be construed as approval of changes from Contract plan and specification requirements.
- I. The Engineer/Architect will review the first and second Shop Drawing item submittals at no cost to the Contractor. Review of the third submittal and any subsequent submittal will be at the Contractor's expense. Payment will be deducted from the Contract amount at a rate of 2.8 times direct labor cost plus expenses.

1.2 SUBMITTAL PROCEDURE

- A. All required submissions shall be made to the Engineer/Architect by the Prime Contractor(s) only. Any data prepared by subcontractors and suppliers and all correspondence originating with subcontractors, suppliers, etc., shall be submitted through the Contractor.
- B. Contractor shall review and approve all Shop Drawings prior to submission. Contractor's approval shall constitute a representation to Owner and Engineer/Architect that Contractor has either determined and verified all quantities, dimensions, field construction criteria, materials, catalog numbers, and similar data or assumes full responsibility for doing so, and that Contractor has reviewed or coordinated each Shop Drawing or sample with the requirements of the work and the Contract Documents.
- C. Submittal Preparation: Mark each submittal with a permanent label or page for identification. Provide the following information on the label for proper processing and recording of action taken:
 - 1. Location
 - 2. Project Name
 - 3. Contract
 - 4. Name and Address of Engineer/Architect
 - 5. Name and Address of Contractor
 - 6. Name and Address of Subcontractor
 - 7. Name and Address of Supplier
 - 8. Name of Manufacturer
 - 9. Number and Title of appropriate Specification Section
 - 10. Drawing Number and Detail References, as appropriate.
 - 11. Submittal Sequence or Log Reference Number.
 - a. Provide a space on the label for the Contractor's review and approval markings and a space for the Engineer/Architect's "Action Stamp".
- D. Each Shop Drawing, sample and product data submitted by the Contractor shall have affixed to it the following Certification Statement including the Contractor's Company name and signed by the Contractor:

Certification Statement: By this submittal, I hereby represent that I have determined and verified all field measurements, field construction criteria, materials, dimensions, catalog numbers and similar data and I have checked and coordinated each item with other applicable approved shop drawings and all Contract requirements.

Signature

Date

Company

- E. Shop Drawings shall be submitted in not less than six (6) copies to the Engineer/Architect at the address specified at the Preconstruction Conference. Single mylar or sepia reproducible copies of simple Shop Drawings may be submitted with prior approval of the Engineer/Architect.
- F. At the time of each submission, Contractor shall in writing identify any deviations that the Shop Drawings or samples may have from the requirements of the Contract Documents.
- G. Drawings shall be clean, legible and shall show necessary working dimensions, arrangement, material finish, erection data, and like information needed to define what is to be furnished and to establish its suitability for the intended use. Specifications may be required for equipment or materials to establish any characteristics of performance where such are pertinent. Suitable catalog data sheets showing all options and marked with complete model numbers may, in certain instances, be sufficient to define the articles which it is proposed to furnish.
- H. For product which require submittal of samples, furnish samples so as not to delay fabrication, allowing the Engineer reasonable time for the consideration of the samples submitted. Properly label samples, indicating the material or product represented, its place of origin, the names of the vendor and Contractor and the name of the project for which it is intended. Ship samples prepaid. Accompany samples with pertinent data required to judge the quality and acceptability of the sample, such as certified test records and, where required for proper evaluation, certified chemical analyses.

1.3 REVIEW PROCEDURE

- A. Engineer/Architect will review with reasonable promptness all properly submitted Shop Drawings. Such review shall be only for conformance with the design concept of the Project and for compliance with the information given in the plans and specifications and shall not extend to means, methods, sequences, techniques or procedures of construction or to safety precautions or programs incident thereto.
- B. The review of a separate item as such will not constitute the review of the assembly in which the item functions. The Contractor shall submit entire systems as a package.
- C. All Shop Drawings submitted for review shall be stamped with the Engineer/Architect's action and associated comments.

- D. Except for submittals for record, information or similar purposes, where action and return is required or requested, the Engineer/Architect will review each submittal, mark to indicate action taken, and return accordingly. Compliance with specified characteristics is the Contractor's responsibility.

Action Stamp: The Engineer/Architect will stamp each submittal with a uniform, self-explanatory action stamp. The stamp will be appropriately marked, as follows, to indicate the action taken:

1. If Shop Drawings are found to be in general compliance, such review will be indicated by marking the first statement.
 2. If only minor notes in reasonable number are needed, the Engineer/Architect will make same on all copies and mark the second statement. Shop Drawings so marked need not be resubmitted.
 3. If the submitted Shop Drawings are incomplete or inadequate, the Engineer/Architect will mark the third statement, request such additional information as required, and explain the reasons for revision. The Contractor shall be responsible for revisions, and/or providing needed information, without undue delay, until such Shop Drawings are acceptable. Shop Drawings marked with No. 3 shall be completed resubmitted.
 4. If the submitted Shop Drawings are not in compliance with the Contract Documents, the Engineer/Architect will mark the fourth statement. The Contractor will be responsible to submit a new offering conforming to specific products specified herein and/or as directed per review citations.
- E. No submittal requiring a Change Order for either value or substitution or both, will be returned until the Change Order is approved or otherwise directed by the Owner.

APPLICATION FOR USE OF SUBSTITUTE ITEM

TO: _____

PROJECT: _____

SPECIFIED ITEM:

Page	Paragraph	Description
A.		The undersigned requests consideration of the following as a substitute item in accordance with Article 6.05 of the General Conditions.
B.		Change in Contract Price (indicate + or -) \$ _____
C.		Attached data includes product description, specifications, drawings, photographs, references, past problems and remedies, and performance and test data adequate for evaluation of the request; applicable portions of the data are clearly identified. For consideration of the attached data as SHOP DRAWINGS, submittal shall be in accordance with requirements of Section 013323.
D.		Attached data also includes a description of changes to the Contract Documents that the proposed substitution will require for its proper installation.

The undersigned certifies that the following paragraphs, unless modified by attachments are correct:

1. The proposed substitute does not affect dimensions shown on Drawings.
2. The undersigned will pay for changes to the building design, including engineering design, detailing, and construction costs caused by the requested substitution.
3. The proposed substitution will have no adverse affect on other contractors, the construction schedule, or specified warranty requirements. (If proposed substitution affects construction schedule, indicate below using + or -)

_____ CONSECUTIVE CALENDAR DAYS

4. Maintenance and service parts will be locally available for the proposed substitution.

The undersigned further states that the function, appearance, and quality of the proposed substitution are equivalent or superior to the specified item, and agrees to reimburse the OWNER for the charges of the ENGINEER for evaluating this proposed substitute item.

E. Signature:

Firm:

Address:

Telephone:

Date:

Attachments:

For use by ENGINEER:

_____ Accepted as evidenced by affixed SHOP DRAWING REVIEW stamp.

_____ Accepted as evidenced by included CHANGE ORDER.

_____ Not accepted as submitted. See Remarks.

_____ Acceptance requires completion of submittal as required for SHOP DRAWINGS.

_____ Not accepted. Do not resubmit.

By:

Date:

Remarks:

APPLICATION FOR USE OF "OR-EQUAL" ITEM

TO: _____

PROJECT: _____

SPECIFIED ITEM:

Page	Paragraph	Description
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A. The undersigned requests consideration of the following as an "or-equal" item in accordance with Article 6.05 of the General Conditions.

B. Change in Contract Price (indicate + or -) \$ _____

C. Attached data includes product description, specifications, drawings, photographs, references, past problems and remedies, and performance and test data adequate for evaluation of the request; applicable portions of the data are clearly identified. For consideration of the attached data as SHOP DRAWINGS, submittal shall be in accordance with requirements of Section 013323.

D. Signature:

Firm: _____

Address: _____

Telephone: _____

Date: _____

Attachments: _____

For use by ENGINEER:

_____ Accepted as evidenced by affixed SHOP DRAWING REVIEW stamp.

_____ Accepted as evidenced by included CHANGE ORDER.

_____ Not accepted as submitted. See Remarks.

_____ Acceptance requires completion of submittal as required for SHOP DRAWINGS.

_____ Not accepted. Do not resubmit.

By: _____ Date: _____

Remarks: _____

END OF SECTION 013323

SECTION 013543 - ENVIRONMENTAL PROTECTION

PART 1 - GENERAL

1.1 UNNECESSARY NOISE, DUST AND ODORS

- A. The Contractor's performance of this contract shall be conducted so as to eliminate all unnecessary noise, dust and odors.

1.2 SEWAGE, SURFACE AND FLOOD FLOWS

- A. The Contractor shall take whatever action is necessary to provide all necessary tools, equipment and machinery to adequately handle all sewage, surface flows and flood flows which may be encountered during the performance of the work. The entire cost of and liability for handling such flows is the responsibility of the Contractor and shall be included in the price for the appropriate item.

1.3 WORK IN FREEZING WEATHER

- A. Written permission from the Engineer shall be obtained before any work is performed which, in the judgment of the Engineer, may be affected by frost, cold, or snow. When work is performed under such conditions, the Contractor shall provide facilities for heating the materials and for protecting the finished work.

1.4 POLLUTION CONTROL

- A. It shall be the responsibility of the Contractor to prevent or limit pollution of air and water resulting from his operations.
- B. The Contractor shall perform work required to prevent soil from eroding or otherwise entering onto all paved areas and into natural watercourses, ditches, and public sewer systems. This work shall conform to all local ordinances and/or regulations, if any, and if not otherwise regulated by local ordinances or regulations shall at a minimum conform to the Ohio EPA General Storm Water NPDES Permit for Construction Activities and the Ohio Department of Natural Resources Rainwater and Land Development manual. This work may consist of but not be limited to construction and continual maintenance of silt fence, bio bag filters, sedimentation traps, stilling basins, check dams, temporary seeding, temporary mulching, erosion mats and other means to clarify waters containing suspended materials from excavations, embankments, cleared and grubbed or stripped areas, stockpiles, well points, and disposal sites and shall be commensurate with the contractor's schedule, sequence of work, means and methods. If a SWPPP plan is not required for the project, the contractor shall at a minimum submit a plan of his proposed erosion control prevention methods for approval by the Owner and/or other regulatory authorities having jurisdiction prior to starting any construction activities which may cause erosion.

- C. The Contractor shall perform work required to prevent dust attributable to his operations from entering the atmosphere. Dust on unsurfaced streets or parking areas and any remaining dust on surfaced streets shall be controlled with water and/or calcium chloride dust palliative as needed.
- D. Any material removed from sanitary or storm sewers shall be disposed in accordance with all applicable regulations.

END OF SECTION 013543

SECTION 014323 – QUALIFICATIONS OF TRADESMEN

PART 1 - GENERAL

1.1 CHARACTER OF WORKMEN AND EQUIPMENT

- A. The Contractor shall employ competent and efficient workmen for every kind of work. Any person employed on the work who shall refuse or neglect to obey directions of the Engineer or his representative, or who shall be deemed incompetent or disorderly, or who shall commit trespass upon public or private property in the vicinity of the work, shall be dismissed when the Engineer so orders, and shall not be re-employed unless express permission be given by the Engineer. The methods, equipment and appliances used on the work and the labor employed shall be such as will produce a satisfactory quality of work, and shall be adequate to complete the contract within the specified time limit.

- B. In hiring of employees for the performance of work under this Contract, or any Subcontract hereunder, no Contractor or Subcontractor, nor any person acting on behalf of such Contractor or Subcontractor, shall, by reason of race, sex, creed or color, discriminate against any citizen of the State of Ohio in the work to which the employment relates. No Contractor, Subcontractor, nor any person on his behalf shall, in any manner, discriminate against or intimidate any employee hired for the performance of work under this contract on account of race, creed, sex or color.

END OF SECTION 014323

SECTION 015526 - TEMPORARY TRAFFIC CONTROL DEVICES

PART 1 - GENERAL

1.1 BARRICADES, SIGNS AND LIGHTS

- A. The Contractor shall employ watchmen on the work when and as necessary. The Contractor shall erect and maintain such strong and suitable barriers and such lights as will effectively prevent the occurrence of any accident to health, limb or property. Lights shall be maintained between the hours of one-half (1/2) hour after sunset and one-half (1/2) hour before sunrise.
- B. No manhole, trench, excavation will be left open awaiting connection or removal at a later date by the Contractor's forces or others but shall be temporarily backfilled and resurfaced if applicable with a temporary pavement passable to traffic at no additional cost to the Owner.
- C. In addition to other safety requirements, a minimum of four (4) foot high fence will be incorporated around any shaft or manhole or other excavation left open at the end of a day's work.

1.2 MAINTENANCE OF TRAFFIC

- A. The Contractor is required to provide maintenance of traffic in conformance with the Ohio Manual of Uniform Traffic Control Devices and Item 614 of the current Construction and Material Specifications of the Ohio Department of Transportation.
- B. This work shall include providing suitable and satisfactorily trained and properly attired flagmen for use at any location where existing roadway is narrowed to a width of less than 2 full lanes (18 feet).
- C. The Contractor is also responsible for maintaining local access to all residences and businesses along the route of the sewer and to provide whatever temporary materials are necessary to provide a safe, adequate drive surface.
- D. At all boring locations, Contractor shall provide suitable flashers, barricades, and traffic control devices as may be deemed necessary by the Engineer or the responsible authority in the case of the Department of Transportation, Turnpike Commission, or Conrail. This may extend to maintain facilities on a 24-hour basis until such time as the areas are completely backfilled.

END OF SECTION 015526

SECTION 016600 - PRODUCT HANDLING AND PROTECTION

PART 1 - GENERAL

1.1 DELIVERY AND STORAGE OF MATERIALS

- A. The Contractor shall be responsible for delivery and storage of all materials.
- B. The Contractor shall coordinate with the Engineer on the arrangement for storing construction materials and equipment. Deliveries of all construction materials and equipment should be made at suitable times.
- C. The Contractor shall store all materials required for the performance of this contract at sites designated by the Engineer.
- D. All stockpiles shall be neat, compact, completely safe, and barricaded with warning lights if necessary.
- E. Precautions shall be taken so that no shade trees, shrubs, flowers, sidewalks, driveways or other facilities will be damaged by the storage of materials. The Contractor shall be responsible for the restoration of all stockpile sites to their original condition.
- F. Materials, tools and machinery shall not be piled or placed against shade trees, unless they shall be amply protected against injury therefrom. All materials, tools, machinery, etc. stored upon public thoroughfares must be provided with red lights at night time so as to warn the traffic of such obstruction.
- G. Materials shall be so stored as to assure the preservation of their quality and fitness for the work. Stored materials, even though approved before storage, shall again be inspected prior to their use in the work. Stored materials shall be located so as to facilitate their prompt inspection. Approved portions of the construction site may be used for storage purposes and for the placing of the Contractor's plant and equipment, but any additional space required therefore must be provided by the Contractor at his expense. Private property shall not be used for storage purposes without written permission of the property owner or lessee, and copies of such written permission shall be furnished the Engineer. All storage sites shall be restored to their original condition by the Contractor at his expense.

END OF SECTION 016600

SECTION 017800 - FINAL COMPLIANCE AND SUBMITTALS

PART 1 - GENERAL

- 1.1 The following forms and related sign-offs shall be documented in accordance with provisions of the contract. These forms shall be completed by the Contractor and approved by the Owner before final retainer is approved for release. Forms for Items A to E will be attached to the Contractor's executed copy of the contract.
- A. Certificate of Substantial Completion (To be submitted at time of Substantial Completion).
 - B. Contractor's Certification of Completion.
 - C. Contractor's Affidavit of Prevailing Wage (if applicable).
 - D. Consent of Surety Company for Final Payment.
 - E. Affidavit of Final Acceptance Date and Correction Period.
 - F. Certificate of Insurance verifying completed operations insurance coverage.

END OF SECTION 017800

SECTION 310000 - EARTHWORK

PART 1 - GENERAL

1.1 SUMMARY

- A. The Work covered by this Section shall include all excavation, trenching and related work for the construction of the designated structures and pipelines, backfill and other incidental work.
- B. The Work covered by this Section consists of:
1. making all necessary excavations for the construction of all Work;
 2. preparing subgrade for foundations, slabs, walks, and pavements;
 3. doing all pumping, fluming, and dewatering necessary to keep the trenches and other excavation free from water;
 4. providing for uninterrupted flow of existing drains and sewers, and the disposal of water from any sources during the progress of the Work;
 5. supporting and protecting all trench walls, structures, pipes, conduits, culverts, posts, poles, wires, fences, buildings and other public property adjacent to the Work;
 6. removing and replacing existing sewers, culverts, pipelines and bulkheads where necessary;
 7. removing after completion of the Work all sheeting and shoring or other soil support materials not necessary to support the sides of trenches;
 8. removing and disposing all surplus excavated material;
 9. doing all backfilling and grading, of compacting backfill to limits specified or ordered by the Engineer;
 10. restoring all property damaged as a result of the Work involved in this Contract.
- C. The Work includes transporting surplus excavated materials not needed for backfill at the location where the excavation is made, to other parts of the Work where filling is required, and disposal of all types of surplus material off the site.
- D. The Work includes:
1. constructing a structure of soil or granular material in layers to a predetermined elevation and cross section;
 2. supporting and protecting all structures, pipes, conduits, culverts, posts, poles, wires, fences, buildings and other public property adjacent to the Work;
 3. placing all fill and performing rough grading;
 4. compacting fill to limits specified or ordered by the Engineer;
 5. restoring all property damaged as a result of the Work involved in this Contract.

1.3 DEFINITIONS

- A. Backfill: Soil or granular materials used to fill an excavation.
 - 1. Initial Backfill: Backfill placed beside and over pipe in a trench, not including haunches to support sides of pipe.
 - 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Bedding: Layer placed over the excavated subgrade in a trench before laying pipe.
- C. Borrow: Satisfactory soil imported for use as fill or backfill.
- D. Excavation: Removal and disposal of material encountered above subgrade or foundation elevations.
 - 1. Additional Excavation: Excavation below subgrade or foundation elevations as directed by Engineer.
 - 2. Trench: Narrow linear excavation
 - 3. Unauthorized Excavation: Excavation below subgrade or foundation elevations or beyond indicated dimensions without direction by Engineer. Unauthorized excavation, as well as remedial work directed by Engineer, shall be without additional compensation.
 - 4. Unclassified Excavation: Excavation to subgrade elevations regardless of the character of surface or subsurface conditions encountered, including rock, soil materials and obstructions.
- E. Embankment: A structure consisting of soil, granular material, shale, rock, or other approved material, constructed in layers to a predetermined elevation and cross-section.
- F. Granular materials: Natural aggregate, such as broken or crushed rock, gravel, or sand that can be readily incorporated into an 8-inch layer, and in which at least 65% by weight of the grains or particles are retained in a No. 200 sieve.
- G. Laboratory Dry Weight: The maximum laboratory dry weight shall be the weight provided by the laboratory when the sample is tested in accordance with ASTM D-698 Method A, C, or D.
- H. Optimum Moisture: The water content at which the maximum density is produced in a soil by a given compaction effort (ASTM D-698).
- I. Pavement Prism: Also referred to as the zone of influence. The area below a line drawn 45 degrees to the horizontal from the surface at the edge of pavement, sidewalk or curb.
- J. Pipe Embedment: The material placed in a trench surrounding a pipe or conduit consisting of the foundation, bedding, haunching, and initial backfill.
- K. Rock: Rock material in beds, ledges, unstratified masses, and conglomerate deposits and boulders of rock material one (1) cu. yd. or more in volume that when

tested by an independent geotechnical testing agency, according to ASTM D 1586, exceeds a standard penetration resistance of 100 blows/2 inches.

- L. Shale: Laminated material, formed by the consolidation in nature of soil, having a finely stratified structure. For the purpose of these specifications, the following bedrock types shall also be considered shale: mudstone, claystone, siltstone and hard clay.
- M. Soil: All earth materials, organic or inorganic, which have resulted from natural processes such as weathering, decay, and chemical reaction.
- N. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, pavement, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- O. Subgrade: Surface or elevation remaining after completing excavation, or top surface of a fill or backfill immediately below subbase, drainage course, or topsoil materials.
- P. Utilities: On-site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.

1.4 SUBMITTALS

- A. Comply with all provisions of Section 01061CT, Shop Drawings and Submittals.
- B. Product Data: For the following:
 - 1. Source-locations of all materials shall be identified to the Engineer.
 - 2. Source quality laboratory test of all fill materials as required to show compliance with material specifications.
- C. Shop Drawings: Submit information for the following items:
 - 1. Sheeting and bracing (*prepared and stamped by a professional engineer, registered in the State of Ohio*).
 - 2. Dewatering system and standby equipment (*prepared and stamped by a professional engineer, registered in the State of Ohio*).
 - 3. Cofferdams (*prepared and stamped by a professional engineer, registered in the State of Ohio*).
 - 4. Protection methods anticipated (*prepared and stamped by a professional engineer, registered in the State of Ohio*).
 - 5. Underpinning (*prepared and stamped by a professional engineer, registered in the State of Ohio*).
 - 6. Excavation procedures (*prepared and stamped by a professional engineer, registered in the State of Ohio*).

1.5 REFERENCES

- A. AASHTO M 43 Standard Specification for Size of Aggregate for Road and Bridge Construction
- B. ASTM C-150 Standard Specification for Portland Cement
- C. ASTM C-618 Standard Specification for Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Portland Cement Concrete
- D. ASTM D-698 Standard Test Methods for Moisture-Density Relations of Soils and Soil-Aggregate Mixtures Using 5.5-lb (2.49-kg) Rammer and 12-in. (305-mm) Drop
- E. ASTM D-1586 Standard Method for Penetration Test and Split-Barrel Sampling of Soils
- F. ASTM D-2487 Standard Test Method for Classification of Soils for Engineering Purposes
- G. ASTM D-2940 Standard Specification for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- H. ASTM D-4253 Standard Test Method for Maximum Index Density and Unit Weight of Soils Using a Vibratory Table
- I. ASTM D-4254 Standard Test Method for Minimum Index Density and Unit Weight of Soils and Calculation of Relative Density
- J. State of Ohio - Department of Transportation - Construction and Material Specifications, Item 304, Aggregate Base.
- K. State of Ohio - Department of Transportation - Construction and Material Specifications, Material Detail 703.16, Suitable Materials for Embankment Construction.
- L. State of Ohio - Department of Transportation - Construction and Material Specifications, Material Detail 703.02.A.2, Fine Aggregate for Portland Cement Concrete

1.6 QUALITY ASSURANCE

- A. Qualifications
- B. Regulatory Requirements
- C. Certifications
- D. Field Samples
- E. Mock-ups
- F. Pre-Construction Conference

1.7 PROJECT CONDITIONS

- A. Environmental Requirements
- B. Existing Conditions
 - 1. Existing ground elevations of the site are shown by figures and/or by contours on the Drawings. The contours and elevations of the present ground are believed to be reasonably correct, but do not purport to be absolutely so, and, together with any schedule of quantities, are presented only as an approximation. The Contractor shall satisfy himself, however, by actual examination on the site of the Work, as to the existing elevations and contours, and the amount of work required.
- C. Existing Utilities
 - 1. Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Engineer and then only after arranging to provide temporary utility services according to requirements indicated.
 - 2. Notify Engineer not less than two days in advance of proposed utility interruptions.
 - 3. Do not proceed with utility interruptions without Engineer's written permission.
 - 4. Contact utility-locator service for area where Project is located before excavating.

1.8 DELIVERY, STORAGE AND HANDLING

- A. Deliver products to the site, store and protect under provisions of Section 01043CT, Product Handling and Protection.
- B. Comply with all provisions of Section 01091CT, Environmental Protection.

1.9 SEQUENCING AND SCHEDULING

- A. Refer to 01410CT for testing laboratory service scheduling.

1.10 PROHIBITION OF EXPLOSIVES

- A. The use of explosives is not permitted.

1.11 FIELD MEASUREMENTS

- A. The Contract Drawings may indicate locations where certain utilities, structures or facilities might possibly interfere with the installation of new improvements. The Contractor shall dig such exploratory test pits as may be necessary to determine the exact location and elevation of the indicated subsurface structure and shall make acceptable provision for their protection, support and maintenance in operation. The Engineer shall be provided advance notification when and where excavation for test pits will take place. The Contractor shall provide the Engineer a record of field locations of all listed utilities, structures or facilities a minimum of five (5)

days prior to initiating construction of the project. Locations and elevations are to be provided by a Surveyor registered in the State of Ohio.

PART 2 - PRODUCTS

2.1 GRANULAR PIPE EMBEDMENT

- A. Crushed gravel or crushed limestone meeting AASHTO M 43 gradation shall be used for bedding, haunching, and initial backfill as shown on the Drawings.

2.2 SAND PIPE EMBEDMENT

- A. Fine aggregate consisting of natural sand meeting the gradation requirements of ODOT Item 703.02.A.2 or shown on the Drawings. The material shall not be lumpy or frozen, and shall be free from slag, cinders, ashes, rubbish, and other deleterious or objectionable material. Sand shall not contain a total of more than 10% by weight of loam and clay.

2.3 ONSITE BACKFILL

- A. Excavated soil material, capable of meeting specified compaction, and approved by the Engineer for use as backfill in designated locations.
- B. Based upon subsurface investigation, the Owner does not guarantee the onsite soils in its present state consists of the proper moisture content to achieve the specified compaction without drying or adding water.
- C. Unsuitable Backfill Material
 - 1. Onsite materials that are unsuitable for backfill, unless otherwise specifically shown in the Drawings, include rock or other materials greater than six (6) inches in their largest dimension, pavement, rubbish, debris, wood, metal, plastic, frozen earth, and the following soils classified per ASTM D-2487:

Symbol	Description
OL	Organic silts and organic silty clays of low plasticity
MH	Inorganic silts, micaceous or diatomaceous fine sands or silts, elastic silts
CH	Inorganic clays of high plasticity, fat clays
OH	Organic clays of medium to high plasticity
PT	Peat, muck, and other highly organic soils

2.4 SPECIAL BACKFILL MATERIAL (ODOT Item 304)

- A. Special backfill material shall meet the gradation requirements of ODOT Item 304 and shall consist of crushed gravel or crushed limestone in combination with natural sand or stone. The aggregate shall meet the following gradation requirements:

<u>Sieve</u>	<u>Total Percent Passing</u>
2 inch	100
1 inch	70-100
¾ inch	50-90
No. 4	30-60
No. 40	9-33
No. 200	0-15

2.5 LOW STRENGTH MORTAR BACKFILL

- A. Cement shall conform to ASTM C-150, Type 1
- B. Fly ash shall be Class F, ASTM C-618.
- C. Aggregate
1. Fine Aggregate shall be natural sand consisting of mineral aggregate particles. The gradation of the sand shall be as follows:

<u>Sieve Size</u>	<u>Percent Passing</u>
¾"	100
200	0 - 10

2. It is intended that the sand be fine enough to stay in suspension in the mixture to the extent required for proper flow. The Engineer reserves the right to reject the sand if a flowable mixture cannot be produced.
- D. Mortar Mix Proportioning
1. The initial trial mixture shall be as follows:

<u>Quantity of Dry Materials per Cubic Yard</u>	
Cement	100 lbs.
Fly Ash	250 lbs.
Sand (SSD)*	2700 lbs.
Water	500 lbs.

* saturated-surface dry

2. These quantities of materials are expected to yield approximately 1 cubic yard of mortar of the proper consistency. Adjustments of the proportions may be made providing the total absolute volume of the materials is maintained.

2.6 EMBANKMENTS

- A. Soils suitable for use in an embankment must conform to ODOT 703.16 and are restricted as follows:
1. Maximum laboratory dry weight shall not be less than 90 pounds per cubic foot, except that soils having maximum dry weights of less than 100 pounds per cubic foot shall not be used in the top 12 inches of embankment.
 2. Soil having a liquid limit in excess of 49 are considered as unsuitable for use in an embankment.
 3. Silt from excavation or borrow identified as Ohio Classification A-4b shall be considered suitable for use in an embankment only when placed at least 3 feet below the surface of the subgrade.
 4. No slag, recycled Portland cement concrete or recycled asphaltic concrete products are suitable for use in an embankment.
 5. Do not use any suitable material that cannot be incorporated in an 8-inch lift in the top 2 feet of the embankment.
 6. Do not use shale, hard shale, or siltstone in the top 2 feet of embankment.
 7. Do not use materials that cannot be satisfactorily placed and compacted to a stable and durable condition.
 8. Material excavated in the work that contains excessive moisture is unsuitable for embankment construction unless dried. Dry or aerate such material before incorporating in the work. The Contractor may elect to waste this material, instead of drying it.
 9. Granular material Type E as specified in ODOT 703.16.C, is not allowed.
 10. No petroleum contaminated soils are suitable for use in an embankment.

2.7 ENGINEERED FILL

- A. Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940. The aggregate shall meet the following gradation requirements:

<u>Sieve</u>	<u>Total Percent Passing</u>
2 inch	100
1½ inch	95-100
¾ inch	70-92
3/8 inch	50-70
No. 4	35-55
No. 30	12-25
No. 200	0-8

2.8 ACCESSORIES

- A. Warning Tape
1. Acid- and alkali-resistant polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility; colored as follows:
 - a. Red: Electric.
 - b. Yellow: Gas, oil, steam, and dangerous materials.

- c. Orange: Telephone and other communications.
 - d. Blue: Water systems.
 - e. Green: Sewer systems.
- B. Detectable Warning Tape
- 1. Acid- and alkali-resistant polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored as follows:
 - a. Red: Electric.
 - b. Yellow: Gas, oil, steam, and dangerous materials.
 - c. Orange: Telephone and other communications.
 - d. Blue: Water systems.
 - e. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Excavation; Temporary Sheeting, Shoring, and Bracing
- 1. All excavation shall be in accordance with the Occupation Safety and Health Administration (OSHA) regulations.
 - 2. The Contractor shall furnish and install adequate sheeting, shoring, and bracing to maintain safe working conditions, and to protect newly built work and all adjacent neighboring structures from damage by settlement.
 - 3. Bracing shall be arranged so as not to place a strain on portions of completed work until construction has proceeded enough to provide ample strength. Sheeting and bracing may be withdrawn and removed at the time of backfilling, but the Contractor shall be responsible for all damage to newly built work and adjacent and neighboring structures.
 - 4. All sheeting shall be removed unless specifically authorized in writing by the Engineer to be left in place.
- B. Construction Sheeting Left in Place
- 1. The Contractor shall furnish, install, and leave in place construction sheeting and bracing when specified or when indicated or shown on the Drawings.
 - 2. Any construction sheeting and bracing which the Contractor has placed to facilitate his work may be ordered in writing by the Engineer to be left in place. The right of the Engineer to order sheeting and bracing left in place shall not be construed as creating an obligation on his part to issue such orders. Failure of the Engineer to order sheeting and bracing left in place shall not relieve the Contractor of his responsibility under this Contract.

3.2 REPLACING, MOVING AND REPAIRING OF EXISTING UTILITIES

- A. The Contractor shall:

1. replace, move, repair and maintain all utilities and all other structures encountered in the work
2. coordinate and communicate with applicable utility companies
3. repair all damage done to any of the said structures and appurtenances through his acts or neglect and shall keep them in repair during the life of this contract. The Contractor shall in all cases leave them in as good condition as they were previous to the commencement of the work and to the satisfaction of the Engineer.

3.3 DEWATERING

A. Drainage and Removal of Water

1. The Contractor shall dispose of water from the Work in a suitable manner without damage to adjacent property or structures.
2. The Contractor shall, when ordered by the Engineer, construct tight bulkheads across trench and provide pumps suitable for the removal of any water which may be encountered or which may accumulate in the trenches. Unless otherwise provided for in the Contract Documents, drainage water will not be permitted to flow through the conduit.
3. The trench shall be kept free from sewage and storm, surface, and subsurface water to at least 2 feet below the bottom of the excavation.
4. Where open water courses, ditches, or drain pipes are encountered during the progress of the Work, the Contractor shall provide protection and securing of the continuous flow in such courses or drains and shall repair any damage that may be done to them.

3.4 EXCAVATION CLASSIFICATION

- A. All excavated materials are unclassified as defined in Article 1.3.

3.5 GENERAL EXCAVATION

- A. All necessary excavation for buildings, structures, pavements, and site improvements shall be performed to accommodate the completion of all related Contract Work.
- B. The Drawings show the horizontal and the lower limits of structures. The methods and equipment used by the Contractor when approaching the bottom limits of excavation shall be selected to provide a smooth surface and to prevent disturbing the soil below the bottom limits of excavation. All soil loosened during excavation shall be removed from the bottom of the excavation.
- C. Conform to elevations and dimensions shown within a tolerance of plus or minus 0.10 feet, and extending a sufficient distance from footings and foundations to permit placing and removal of concrete formwork, installation of services, other construction, and for inspection.

- D. Excavation which is carried below the bottom limits of structures shall be classified as Unauthorized Excavation, unless said excavation below bottom limits of structures has been authorized by the Engineer prior to each occurrence.
- E. Unauthorized Excavation shall be filled with Class B concrete to the bottom limits of structures. Under circumstances where structural integrity is not a factor, the Engineer may authorize the filling of Unauthorized Excavation with Low Strength Mortar Backfill or Special Backfill material compacted to 100% density as specified under the compaction requirements in this Section. Such work shall be at the cost of the Contractor.

3.6 TRENCH EXCAVATION

- A. Excavation for trenches in which pipelines, sewers, and conduits are to be installed shall provide adequate space for workmen to space and joint pipe properly, but in every case the trench shall be kept to a minimum width. The width of trench shall not exceed the limits shown on the Drawings.
- B. Excavation shall be to the depth necessary for placing of granular bedding material under the pipe as shown on the Drawings. If over-excavation occurs, the trench bottom shall be filled to grade with compacted granular bedding material.
- C. Trenching operations shall not be performed beyond the distance that will be backfilled and compacted the same day.
- D. In general, backfilling shall begin as soon as the conduit is in approved condition to receive it and shall be carried to completion as rapidly as possible. New trenching shall not be started when earlier trenches need backfilling or the surfaces of streets or other areas need to be restored to a safe and proper condition.

3.7 EXCAVATION OF UNSUITABLE MATERIALS

- A. Unsuitable materials existing below the Contract bottom limits for excavation shall be removed as directed by the Engineer. Such excavation shall not exceed the vertical and lateral limits as prescribed by the Engineer.
- B. In utility trenches, the voids left by removal of unsuitable excavated material shall be filled with AASHTO M 43 No. 1 and No. 2 aggregate conforming to the material requirements of Article 2.1 of this Section.
- C. In excavations other than utility trenches, the voids left by removal of unsuitable excavated material shall be filled with material consisting of either: (1) Special Backfill Material; (2) Class B concrete; or (3) Low Strength Mortar Backfill, whichever is ordered by the Engineer.

- D. Removal of unsuitable excavated material and its replacement as directed will be paid on basis of Contract Conditions relative to Changes in Work unless specific unit prices have been established for excavation of unsuitable material.

3.8 DISPOSAL OF UNSUITABLE AND SURPLUS MATERIAL

- A. It shall be the responsibility of the Contractor to dispose of all surplus material that cannot be used in backfill or embankments at his expense outside the limits of the project. Unsuitable excavated material, including rock or large boulders, shall be disposed of outside the limits of the project.
- B. Surplus material may be wasted adjacent to or incorporated in the regular construction only when ordered in writing by the Engineer.

3.9 BACKFILL

- A. Pipelines, Sewers and Conduits
 1. All pipe shall have bedding extending the width of the trench with depth in conformance with the Drawings. The bedding material shall be thoroughly compacted by tamping until no further densification is possible.
 2. Pipe cover material shall be used for filling above the pipe bedding along the sides of the pipe and to a height of twelve (12) inches over the top of the pipe. The pipe cover material shall be brought up evenly on both sides of the pipe to eliminate the possibility of lateral displacement of the pipe and shall be thoroughly compacted by tamping until no further densification is possible. Care shall be taken to spade the aggregate under the pipe haunch below the spring line.
 3. All trenches and excavations shall be backfilled immediately after pipe is laid therein, unless otherwise directed by the Engineer.
 4. After the pipe cover has been placed and compacted around the pipe as specified above, the remainder of the trench may be backfilled by machine. The backfill material shall be deposited in eight (8) inch horizontal layers, and each layer shall be thoroughly compacted to the specified density by approved methods before a succeeding layer is placed. In no case will backfilling material from a bucket be allowed to fall directly on a pipe and in all cases the bucket must be lowered so that the shock of the falling earth will not cause damage.
- B. Structures
 1. Backfilling shall not commence before concrete has attained specified strength. Do not use equipment for backfilling and compaction operations against structures that will overload the structure.
 2. Backfilling around and over structures shall be carefully placed and tamped with tools of suitable weight to a point one (1) foot above the top of same.

Additional backfill may be required to protect the structure from damage from heavy equipment. Backfill shall be placed in uniform layers not exceeding eight (8) inches in depth. Each layer shall be placed, then carefully and uniformly compacted to the specified density so as to eliminate the possibility of displacement of the structure.

3. After the backfill has been placed and compacted around the structure to the height specified above, the remainder may be backfilled by machine. The backfill material shall be deposited in eight (8) inch horizontal layers, and each layer shall be thoroughly compacted to the specified density by approved methods before a succeeding layer is placed. In no case will backfilling material from a bucket be allowed to fall directly on a structure, and in all cases the bucket must be lowered so that the shock of the falling earth will not cause damage.
- C. Where any new, proposed, or future pavement, driveway, parking lot, curb, curb and gutter, or walk is to be placed over a backfilled area, Special Backfill material shall be used for any portion of the trench falling within the pavement prism.
 - D. Where it is necessary to undercut or replace existing utility conduits and/or service lines, the excavation beneath such lines shall be backfilled the entire length with approved Granular Pipe Embedment Material compacted in place in eight (8) inch layers to the required density. The approved Granular Pipe Embedment Material shall extend outward from the spring line of the conduit a distance of two (2) feet on either side and thence downward at its natural slope.

3.10 LOW STRENGTH MORTAR BACKFILL

- A. Low strength mortar backfill shall be discharged from the mixer as recommended by the supplier and approved by the Engineer.
- B. Low strength mortar backfill may be placed in the trench in as few lifts as may be practical.
- C. Secure conduit or pipelines before placing low strength mortar backfill to prevent conduits and pipelines from floating during backfilling.
- D. For low strength mortar backfill placed against existing structures of unknown strength, backfill material shall be brought up uniformly in maximum 12 inch lifts and allowed to cure for a minimum of 24 hours or until it can carry a person's weight without leaving imprints before the next lift is placed.
- E. Low strength mortar backfill shall be brought up to subgrade elevation or the pavement prism, whichever may be applicable.

3.11 EMBANKMENT

- A. In making fill for embankment, the surface of the existing ground shall be cleared, grubbed, stripped of organic material, plowed, compacted according to the

requirements specified in this Section, and stepped on slopes so as to enable bond or firm bearing for the new fill. The materials for these fills shall be selected of approved materials free from organic matter and placed in horizontal layers not exceeding eight (8) inches in thickness when loose, each layer being thoroughly compacted. Materials shall not be placed when fill or foundation is frozen.

- B. Where fill is to be placed on side slopes steeper than one (1) vertical to six (6) horizontal, steps shall be formed into the slope before any embankment is placed. These steps shall be cut at vertical intervals at no more than two (2) feet and shall have a horizontal dimension of not less than three (3) feet.
- C. As fill progress, the top shall be kept crowned or sloped for drainage. No pavement shall be placed upon embankment until it meets compaction testing requirements.
- D. Fills that abut or contain concrete or masonry structures shall be placed with care to avoid undue or unbalanced loads on these structures.
- E. Following the completion of embankment, all slopes shall be neatly and evenly dressed to proper elevation, grade and dimension.

3.12 SUBGRADE

- A. All soil subgrade shall be prepared in accordance with this subsection.
- B. Drainage
 - 1. The surface of the subgrade shall be maintained in a smooth condition to prevent ponding of water after rains to insure the thorough drainage of the subgrade surface at all times.
- C. Unsuitable Subgrade
 - 1. Where unsuitable subgrade or subgrade not meeting the required bearing capacity is encountered in cuts, due to no fault or neglect of the Contractor, in which satisfactory stability cannot be obtained by moisture control and compaction, the unstable material shall be excavated to the depth required by the Engineer.
 - 2. Suitable material required for the embankment to replace the undercut will be paid on basis of Contract Conditions relative to changes in Work.
 - 3. Where soft subgrade in cuts is due to the failure of the Contractor to maintain adequate surface drainage as required in this article, or is due to any other fault or neglect of the Contractor, the unstable condition shall be corrected as outlined above at no expense to the Owner.

3.13 CONSTRUCTION WITH MOISTURE AND DENSITY CONTROL

- A. All backfill and embankments, except rock embankments, shall be constructed using moisture and density control. All subgrade, except rock and shale in cut sections, shall be constructed using moisture and density control.
- B. Backfill, embankment and subgrade material which does not contain sufficient moisture to be compacted in accordance with the requirements of Article 3.17 of this Section shall be sprinkled with water as directed by the Engineer to bring the moisture content to within the range of optimum plus or minus three (3) percent. Water shall be thoroughly incorporated into the material by means of discs or other approved equipment.
- C. Backfill, embankment and subgrade material containing excess moisture shall be dried, prior to installation, to a moisture content not greater than three (3) percentage points above optimum, except that for material within the moisture content range specified herein that displays pronounced elasticity or deformation under the action of loaded construction equipment, the moisture content shall be reduced to optimum or below if necessary to secure stability. For subgrade material, these requirements for maximum moisture shall apply at the time of compaction of the subgrade and also at the time of placing pavement or subbase. Drying of wet soil shall be expedited by the use of plows, discs, or by other approved methods when so ordered by the Engineer.

3.15 COMPACTION REQUIREMENTS

- A. The bottom of excavations upon which concrete foundations or structures are to be placed shall be compacted so as to obtain 100% of maximum dry density per ASTM D-698 in the top twelve (12) inches.
- B. The top twelve (12) inches of stripped original subgrade and final subgrade shall be compacted to not less than 100% of maximum dry density per ASTM D-698.
 - 1. Subgrade under new, proposed, or future pavement shall be compacted 18 inches beyond the edge of pavement, paved shoulders or paved medians.
- C. Compaction of subgrade for sidewalks (regardless of paving material) shall be 100% of maximum dry density per ASTM D-698 in the top six (6) inches.
- D. Compaction of non-paved areas shall be 90% of maximum dry density per ASTM D-698.
- E. Aggregate pipe embedment and aggregate backfill around structures shall be compacted to not less than 100% of maximum dry density per ASTM D-4253 and ASTM D-4254.
- F. Final backfill shall be compacted to not less than 100% of maximum dry density per ASTM D-698.
- G. Fill placed within the interior of structures shall be compacted to not less than 100% of maximum dry density per ASTM D-698.

- H. Embankment shall be placed and compacted in layers until the density is not less than the percentage of maximum dry density indicated in the following table determined by ASTM D-698.

EMBANKMENT SOIL COMPACTION REQUIREMENTS

Maximum Laboratory Dry Weight <u>Pounds/Cubic Foot</u>	Minimum Compaction Requirements, Percent Laboratory <u>Maximum</u>
90-104.9	102
105-119.9	100
120 and more	98

- I. Test Sections
1. If it is determined by the Engineer that the composition of the material is such that it cannot be tested for density using a nuclear densometer or other methods; or where, in the opinion of the Engineer, in-place compaction testing is not feasible; and if approved by the Engineer, the Contractor may construct a test section to demonstrate acceptable compactive effort in lieu of in-place compaction testing. Test sections shall be constructed at no additional cost to the Owner.
 2. The test section shall be completed by repeatedly compacting the material until no further density is achieved. This value shall be the Minimum Test Section Density (MTSD). The compaction equipment used to complete the test section shall be of suitable size to compact the material and shall be the same equipment used to compact the in-place material.
 3. The test section shall be constructed with moisture density control as specified in this Section.
 4. The material shall be compacted to at least 98% of the MTSD.
 5. Each lift of in-place fill or backfill shall be densified using a compactive effort equal to or greater than the effort applied to achieve the MTSD; i.e., if six passes were required to achieve MTSD, then each lift of material shall be compacted using six or more passes.
 6. Construct a new test section when, in the opinion of the Engineer, the fill or backfill material has changed character or when the supporting material has changed character.

3.18 GRADING

- A. Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
1. Provide a smooth transition between adjacent existing grades and new grades.
 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Grading

1. Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:
 - a. Lawn or unpaved areas shall be graded to plus or minus (*1 inch*) (*insert tolerance*).
 - b. Walks shall be graded to plus or minus (*1 inch*) (*insert tolerance*).
- C. Grading inside Building Lines
1. Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

END OF SECTION 310000

SECTION 312323.13 – COMPACTED BACKFILL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK

- A. The Contractor shall furnish, place and compact all the materials needed from select excavated materials or furnish additional suitable material if the excavated material is deemed unsuitable or the moisture content is not or can not be made to be within acceptable tolerances of optimum moisture to achieve the specified compaction.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Suitable excavated material as specified in ODOT Item 203.

PART 3 - EXECUTION

3.1 PLACING

- A. Compacted backfill shall be properly placed in layers sufficient to meet the compaction requirement of 95% of maximum laboratory dry density per ASTM D 698 throughout the entire layer and thoroughly compacted with mechanical compaction equipment with moisture adjustment as needed. Should after settlement occur, the Contractor must add and compact additional material, and he must maintain the backfill at the required finished grade or sub-grade until the project is satisfactorily completed and during the correction period.
- B. Approved mechanical compaction equipment shall be used for tamping backfill. Flooding, jetting or puddling of backfill will not be permitted.

END OF SECTION 312323.13

SECTION 312323.14 – COMPACTED GRANULAR BACKFILL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK

- A. The Contractor shall furnish, place and compact all the materials needed.

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Aggregate shall be ODOT 304 crushed limestone. Crushed gravel or slag products are unacceptable.
- B. Contractor shall submit current test reports for the lot(s) of the material to be supplied.

PART 3 - EXECUTION

3.1 PLACING AND COMPACTING

- A. Compacted granular backfill shall be properly placed in layers sufficient to meet the compaction requirement of 100% of maximum laboratory dry density per ASTM D 698 throughout the entire layer and thoroughly compacted with mechanical compaction equipment with moisture adjustment as needed. Should after settlement occur, the Contractor must add and compact additional material, and he must maintain the backfill at the required finished grade or sub-grade until the project is satisfactorily completed and during the correction period.
- B. Approved mechanical compaction equipment shall be used for tamping backfill. Flooding, jetting or puddling of backfill will not be permitted.

END OF SECTION 312323.14

NOTE: This Section is provided for information only. See Note 3 on Sheet 5 of the Drawings.

SECTION 331443 – PACKAGED PUMPING SYSTEMS FOR WASTEWATER

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Divisions 1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK

- A. The Contractor shall furnish and install a complete factory-built and tested Duplex Chopper Pump Station for sanitary wastewater, consisting of a basin package, NEMA 4X control panel enclosure and electrical quick disconnect, pump(s), pump removal system, discharge assembly with shut-off valve, check valve, alarm device, level control system, and all necessary internal wiring and controls to form a complete packaged system.
- B. All equipment in the wet well shall be capable of constant submergence in sewage to a minimum depth of ten feet without electrical power being energized.
- C. Contractor shall provide and install one (1) pump stations.
- D. For ease of serviceability, all pumps and motors shall be of like type and horsepower throughout the system.
- E. The Contractor shall provide all labor, materials, tools and equipment required to furnish and install the pump station complete as shown on the Contract Drawings and as specified herein.
- F. The contract drawings and specifications were prepared based on the named manufacturer in this item and the Contractor shall include in his base bid proposal, equipment by the specified manufacturer at the not to exceed pricing noted above.
- G. The contractor shall furnish one (1) spare pump unit, fully assembled and ready for use of the same type and model supplied with the Duplex Chopper Pump Station. The Contractor shall coordinate with the Owner for delivery of the spare pump unit.

1.3 QUALITY ASSURANCE

- A. All pump manufacturers must have been in the business of manufacturing complete pump stations for a minimum of five (5) years successful field operation of actual proposed equipment and minimum of 10 installations at equivalent application.

- B. The pump manufacturer shall be the entity which designs, machines, assembles, hydraulically tests and warranties the final product. Any entity that does not meet this definition will not be considered an acceptable supplier. For quality control reasons and future pump and parts availability, all major castings of the pump shall be sourced and machined in North America.
- C. Manufacturer Representatives, Distributors, or Packagers will not be considered to be manufacturers. The term “pump manufacturer” or “pump station manufacturer” shall be defined as the entity which designs, machines, assembles, hydraulically tests and warranties the final product. Any entity that does not meet this definition will not be considered a “pump manufacturer” or “pump station manufacturer” and is not an acceptable supplier.
- D. For quality control reasons and future pump and parts availability, all major castings of the pump shall be sourced and machined in North America.
- E. Supplier shall provide a list of names and dates of similar installations for verification by the engineer or Owner’s Representative.
- F. Manufacturer must demonstrate to the satisfaction of engineer that the proposed pump equipment will meet system flows and heads required. In addition, pre-submittal must also demonstrate to the satisfaction of the engineer that the equipment being proposed meets or exceeds all performance and safety requirements, materials of construction, and user benefits of the specified equipment. Only pre-approved pump station manufacturers will be considered. All bids utilizing manufacturers not pre-approved will be considered non-responsive.
- G. Certified Pump Test
 - 1. Each pump shall be shop tested for capacity, head, speed, power and efficiency in accordance with Standards of the Hydraulic Institute.
 - 2. Certified copies of each test curve shall be furnished to the Engineer for approval.
 - 3. Test shall consist of checking each pump at its rated speed, head, capacity, efficiency, and brake horsepower.
 - 4. The pumps shall not leave the manufacturer’s plant until receipt of the Engineer’s approval.
- H. In addition to requirements of these specifications, comply with manufacturer's instructions and recommendations for work.
- I. If Contractor chooses to submit a bid that does not meet all the requirements of this specification, the bid shall include a written description of the deviation with data that shows the magnitude of and justification for the deviation from this specification. The decision to accept material deviating from this specification shall be the responsibility of the SPECIFYING ENGINEER.

1.4 SUBMITTALS

- A. The Contractor shall submit manufacturer's technical data and application instruction in accordance with the General and Supplementary Conditions and Division 1 Specifications and any additional information listed herein.
- B. Product Data: Submit the manufacturer's technical data and installation instructions including certified pump curves with efficiency, capacity, head, speed, brake horsepower required and operating point required for each pump. Submit all wiring diagrams.
- C. Manufacturer's Data:
 - 1. The Contractor shall submit, as a minimum, the following information:
 - a. Motor data, including starting kVA, starting torque, full load current, full load torque efficiency curves, and power factor curves (typical motor test data from equivalent motors are acceptable).
 - b. Materials of construction for all components.
 - c. Details of the new pump installation.
 - 2. Manufacturer's Certificates, including certified test curves with the design points clearly marked (computer model printouts are not acceptable). Performance curves shall be submitted for each pump to be supplied to both the Engineer and Owner.
 - 3. The pump manufacturer must be certified to ISO 9001 by an accredited agency, with scope of registration including design control and service after sales activities.
- D. Warranty: The Equipment Manufacturer shall submit a warranty certificate for review for all pump equipment. The date of the warranty begins after Owner's acceptance.
- E. After receipt of notice to proceed, the contractor shall furnish the engineer the shop drawings detailing the equipment to be furnished for the Duplex Chopper Pump Station, including dimensional data and materials of construction.
- F. Prior to completion of equipment delivery, the contractor shall supply one (1) electronic digital copy in PDF format and three (3) paper copies of Operation and Maintenance instructions.

1.5 WARRANTY

- A. The manufacturer shall provide a warranty on any defective part(s) and labor to replace defective parts for a period of twenty-four (24) months after notice of Owner's acceptance.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable pump station manufacturer(s) are:

1. Excel Fluid Group, LLC, Derek Wootten, derek.wootten@excelfluidgroup.com
2. Pump Stations LLC, Brandon Lantz blantz@pumpsystemsllc.com
3. Buckeye Pumps, Inc, Josh Mullins, josh.mullins@otpnet.com
4. Or Engineer pre-approved equal.

2.2 STATION CONFIGURATION

A. Pump Station Configurations

1. Duplex Station Configuration: Basins shall be supplied in a wet well configuration, a minimum of 5.0 feet in diameter with a separate, attached valve vault.

B. Factory Wiring

1. All wiring in the pump station shall be installed and functionally tested prior to shipment from the factory. As a minimum requirement, all wire connections inside the basin wet well must be completed during factory assembly and 100% functionally tested prior to shipment. All electrical wires penetrating or passing through the silhouette of the pump station must be guaranteed to be water tight by the manufacturer and must be installed at the factory prior to shipment. Direct burial electrical cable must be factory installed in the station and arrive at the job site with a minimum length of thirty (30) feet external to the station ready to unroll and connect to power source and control panel. Consult factory for other available lengths. Factory wiring and testing shall be a specific part of the UL listing.

2.3 PUMP STATION AND ACCESS

A. Wet Well and Valve Vault Design

1. The basin shall be fiberglass (FRP) reinforced polyester resin with a 3" ballast support flange. The basin shall be furnished with one (1) flexible inlet flange (shipped loose to facilitate field location). The inlet flange shall accept a 6" PVC pipe. Inlet location can vary to accommodate ease of installation. Basin capacities and dimensions shall be as shown on the contract drawings or as specified herein.
2. The basin FRP wall laminate thickness shall vary with the wet well depth to provide the aggregate strength to meet the tensile and flexural physical property requirements. The basin FRP wall laminate must be designed to withstand wall collapse or buckling based on a hydrostatic pressure of 62.4 pounds per square foot, a saturated soil weight of 120 pounds per cubic foot, a soil modulus of 700 pounds per square foot.
3. Basin must comply with the pipe stiffness values as specified in ASTM D 3753. The basin laminate must be constructed to withstand or exceed 150% of the assumed loading on any depth. The finished FRP laminate shall have a Barcol hardness of at least 90% of the resin manufactures specified hardness for the fully cured resin. The Barcol Hardness shall be the same for both interior and exterior surfaces.

4. Manufacture must submit documentation including calculation and production certification that basin(s) on the project are in compliance with the above requirements.
5. All piping inside the basin silhouette shall be at a level in the station that is lower than the frost depth or depth of bury specified for the low pressure sewer piping, whichever is lowest
6. Piping material is indicated on the project drawings.
7. The basin package shall be furnished with junction box. In case of groundwater flooding around station location, the junction box shall be protected from such flooding.
8. Each cover shall be a lockable aluminum hatch capable of supporting normal foot traffic.
9. The level switch junction box shall be a NEMA 4X-rated box and mounted just beneath the wet well access opening.
10. The manufacturer shall guarantee all bulkhead penetrations are watertight.

B. Pump Removal System

1. The basin shall be equipped with 300 series stainless steel rail assemblies, one for each pump to facilitate removal of the pumps from ground level. A stainless steel lifting chain shall be supplied for pump removal. Removal system must not require the loosening of fasteners to facilitate pump removal and shall provide for automatic alignment and re-connection of discharge piping for the replacement pump and level control. Pump and level control replacement shall be accomplished while the basin is full of sewage without the need to de-water the basin.

C. Check Valve

1. The pump discharge piping shall be equipped with factory installed gravity operated check valve built into the discharge piping.
2. Ball-type check valves are unacceptable due to their limited sealing capacity in slurry applications.

D. Shut-Off Valve

1. The pump discharge piping shall be equipped with a factory installed shut off valve. All valves shall be operable from ground level. Shut off valve must be replaceable without excavating basin exterior.

2.4 PUMPS

A. Pumps

1. The submersible chopper pump shall be capable of reducing all components in normal domestic sewage, including “foreign objects,” such as sanitary napkins, wood, plastic, glass, wipes, rubber and disposable diapers to finely-divided particles which will pass freely through the passages of the pump and the discharge piping. The temperature limitation of the liquid being pumped is 160 °F (71°C) intermittent and shall be capable of running dry for extended periods of time.
2. The pump shall be constructed of ASTM A48, Class 30 cast iron components.
3. Pumps shall have a seal leak detection sensor that signals an alarm in the control panel.
4. Submersible pumps shall be rated to operate in a Class 1, Division 1, Groups C and D hazardous location.

B. Performance and Design Conditions

1. In order to insure proper operation in all conditions, pump(s) must operate without overheating in continuous operation, maximum head condition required by the system. Pump(s) must also be capable of operating at zero or negative heads without damage to the pump(s).
2. Design Conditions:
 - a. 90 GPM @ 42' TDH
 - b. 480 V, 3 PH
3. The pump(s) shall be capable of operating at negative total dynamic head without overloading the motor(s). Under no conditions shall in-line piping or valve be allowed to create a false apparent head.

C. Construction

1. The volute, seal plates and motor housing shall be constructed of high quality ASTM A-48 class 30 cast iron. The pump(s) shall be painted with air dry enamel of 2 mil minimum thickness. All exposed hardware shall be 300 series stainless steel.
2. The pump impeller shall be of the recessed, vortex design.
3. The pump shall be a three bearing design consisting of an upper ball bearing, an intermediate ball bearing restrained for the purpose of carrying the thrust loads, and an oil lubricated lower bronze sleeve bearing to carry radial loads and prevent shaft deflection imposed by the pump impeller and operation. The oil lubricated sleeve bearing shall be located between two mechanical seals. Lip type seals are not acceptable. Designs reducing the number of bearings or substituting sleeve bearings for ball bearings will not be considered equal. Bearings shall have a 50,000 hour B-10 life.

D. Mechanical Seal

1. The pump shall utilize a tandem mechanical shaft seal arrangement and shall operate in an oil atmosphere. Each seal shall be double floating, self-aligning rotary shaft seals to prevent leakage between the motor and pump. The materials of construction shall be silicon carbide. The seal shall be commercially available and not a proprietary design of the manufacturer.

2.5 ELECTRIC MOTOR

A. Design

1. Single phase motors shall be of the capacitor start, capacitor run, NEMA L design and three phase motors shall be of the dual-voltage 240/480, NEMA B design. The motor shall be designed to be non-overloading throughout the entire pump curve. The motor shall be constructed with the open windings operating in a sealed housing, which contains clean dielectric oil for heat dissipation from the windings and for lubrication of the bearings, making it capable of operating in a totally, partially, or non-submerged condition for extended periods of time without damage due to heat being generated. Oil used must be able to be disposed of as non-hazardous waste. Air-filled motors shall not be acceptable.
2. Protection against excessive temperature shall be provided by heat sensor.
3. The pumps shall be equipped with a watertight strain relief cord grip with a grommet that protects the outer cord jacket. An epoxy filled cord jacket will provide anti-wicking moisture protection.

2.6 CONTROLS

A. Level Detection

1. Duplex Pump Stations: The level detection system shall consist of four (4) float switches, each with integral 30' cords and independent circuits, one for each function: LOW OFF, LEAD PUMP ON, LAG PUMP ON, HIGH LEVEL ALARM.

- B. All float bracket(s) and fasteners throughout the assembly shall be 300 Series stainless steel.

2.7 CONTROL PANEL

- A. The Contractor shall furnish all labor, equipment and materials to install pump control center as shown on the Drawings in a NEMA 4X enclosure, for operation on a 480 volt, 3 phase, 60 Hertz service complete with main disconnect, transient voltage suppressor, control transformers with dedicated circuit breakers /fuses, and an automatic electrical alternator providing alternating operation of pumps under normal conditions or, in case of high level, allowing two pumps to operate simultaneously. For each pump motor, there shall be included: a H-O-A switch, circuit breaker, solid state soft start unit with gradual current ramp up capability, resettable electronic overload units with phase loss protection, motor temperature and leak sensor monitoring relays, three current transformers, selectable amperage display allowing for motor current monitoring and a 120 volt GFI duplex receptacle on a 20 amp dedicated circuit.

- B. If a motor is disabled (e.g. overload, overtemp, or in off position) it shall shut down and lock out. If the faulted motor is lead, an induced alternation shall occur. If the faulted motor is lag, the next motor shall automatically substitute.
- C. Overload units shall be precalibrated to match motor and control characteristics and factory sealed to insure trip setting is tamper-proof. The panel shall be provided with hand/off/automatic pump operation selector switches, all necessary control relays and auxiliary isolated contacts, including for interface with telemetry system; pump running pilot lights on operator's control plate; running time meters mounted on operator's control plate, a strip heater to provide condensation protection, lightning arrestor, and high level alarm with weatherproof alarm light with guard and on/off/test selector switch. A delayed start feature shall be incorporated into the control panel, preventing, in the event of power failure, simultaneous starting of both pumps.
- D. Intrinsically safe terminals and relays shall be provided for connection of the liquid level sensing float switches for pump station operation in automatic mode.
- E. Solid-state reduced-voltage starters shall be provided inside the control panel for each pump motor. The solid-state reduced-voltage starter shall consist of an SCR-based power section, logic board and paralleling bypass contactor. The paralleling bypass contactor shall be energized when the motor reaches full speed.
- F. See electrical drawings for additional requirements.

2.8 OSHA CONFINED SPACE

- A. All maintenance tasks for the pump station must be possible without entry into the pump station as per OSHA 1910.146, permit-required confined spaces): “Entry means the action by which a person passes through an opening into a permit-required confined space. Entry includes ensuing work activities in that space and is considered to have occurred as soon as any part of the entrant’s body breaks the plane of an opening into the space.”

2.9 CORROSION PROTECTION

- A. All materials exposed to wastewater shall have inherent corrosion protection: i.e., painted cast iron, fiberglass, stainless steel, PVC, HDPE.

2.10 SAFETY

- A. The Duplex Pump Station shall be free from electrical and fire hazards as required in a residential environment. As evidence of compliance with this requirement, the completely assembled, factory wired and tested pump station assembly shall be U.L. listed. pump stations not U.L. listed will not be acceptable.
- B. The pumps shall meet accepted standards for plumbing equipment for use in or near residences, shall be free from noise, odor, or health hazards, and shall have been tested by an independent laboratory to certify its capability to perform as specified in either individual or low pressure sewer system applications. As evidence of compliance with this

requirement, the pump shall bear the seal of NSF International. Third-party testing to NSF standard is not acceptable.

PART 3 - EXECUTION

3.1 TESTING AND STARTUP

- A. The pumps provided shall be factory tested at three points to verify the pump performs at the design points.
 - 1. Tests shall consist of checking the unit at its rated speed, head, capacity, efficiency and brake horsepower, and at such other conditions of head and capacity to properly establish the performance curve.
 - 2. The standards of the Hydraulic Institute shall govern the procedures and calculations for these tests.
 - 3. All completed stations shall be factory leak tested to assure the integrity of all joints, seams and penetrations. All necessary penetrations such as inlets, discharge fittings and cable connectors shall be included in this test along with their respective sealing means (grommets, gaskets etc.).
- B. The Contractor shall test all power and control devices in Control Panel for proper operation.
- C. A factory trained service technician shall be provided for a minimum of one-half (1/2) day to test and make adjustments to the control panel and level system to place it into operation and provide training in operation and maintenance.
- D. After all testing has been completed to the satisfaction of the Owner and/or Engineer, the entire Lift Station and Control Panel System shall operate satisfactorily for a minimum test period of 30 days.
 - 1. Cumulative down time of all components furnished shall not exceed 1/2 hour as recorded by the Engineer during the test period.
 - 2. System documentation shall be delivered on the last day of test period. Test period shall not end until system documentation has been delivered.
- E. If the cumulative downtime limit is exceeded, the Engineer shall have the following options:
 - 1. Extend the test period as required until the cumulative downtime during the preceding 30 days does not exceed 1/2 hour as recorded by the Engineer.
 - 2. Sub-systems which have no components contributing to the cumulative downtime will be approved as a partial acceptance.
 - 3. Subsystems which have components that contributed to the cumulative downtime shall have their test period begin after all repairs and adjustments have been made.

3.2 FIELD TESTING

- A. Each pump shall be submerged, operated and tested for performance compliance to its respective curve.

END OF SECTION 331443